



SC08-0552-L
Bore dia - 40mm
Piston dia - 25mm
Swing stroke 90° - 12mm
stright stroke - 10mm
Full stroke - 22mm

Surface Finish	▽▽▽	▽▽	▽	▽	~	ZONE	SCALE 1:1	PROJECTION
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8		
Ra Symbol	N1	N3	N2	N4	N5	N6		
Drawn	Prabhakar	DESCRIPTION					Qty.	Casting/forging/welding drg.no
Checked	Prabhakar	DESCRIPTION					01	
Approved	19/09/21	SWING CYLINDER					Drawing NO	
Date	19/09/21	SC08-0552-L						
Clamping elements type		CLASP BANGALORE-72					SHEET: 1 of 1	Sheet No: 1/1

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°